
vibram
REPAIR
CATALOGUE
vibram
LEFFLER
100% AUSTRALIAN OWNED

A LEGEND IN EVERY CORNER OF THE WORLD

Vibram is the world leader in the production of high performance rubber soles for the sports, industrial, dress, leisure, orthopaedic and repair markets.

In 1935, Italian Alpine Club member Vitale Bramani was part of an expedition on Resica Mountain where six climbers lost their lives, due in part to their low-quality footwear. Upon his return, Bramani had the brilliant idea of prototyping a vulcanised rubber sole. This breakthrough along with the design of the Carrarmato Sole, revolutionised mountain climbing and the footwear world. Thus, Vibram was born.

The Vibram name is an acronym of its founder's name, Vitale Bramani. Over the last 80 years, Vibram has been committed to develop an extensive range of high-performance soling products for a wide range of sport activities and lifestyles. Thanks to ongoing investments in research and development, Vibram has cultivated an international reputation synonymous with quality, performance and safety.

VIBRAM AND REPAIRS

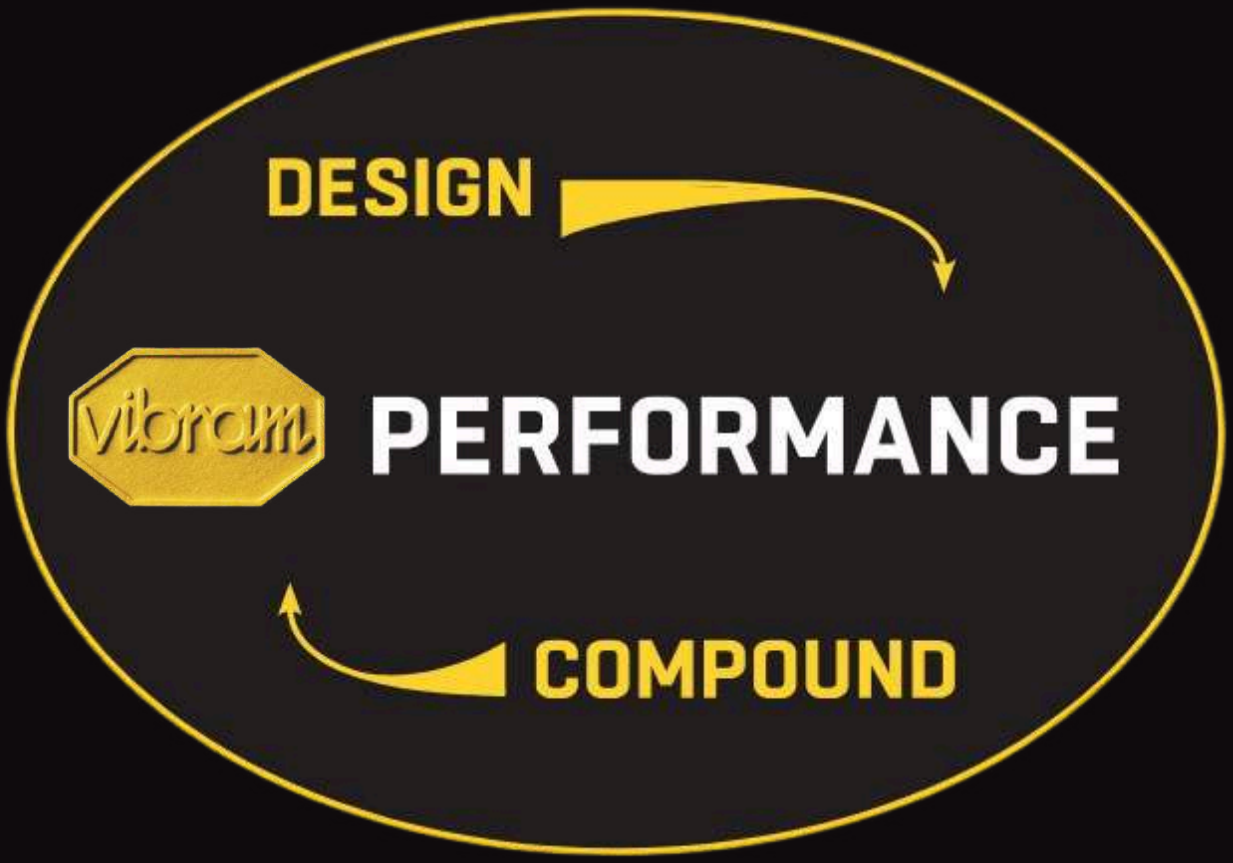
Since the mid-1950s, Vibram has. also been a leading player in developing products designed for the shoe repair market.

Every year, Vibram develops soling products with unique designs and compounds specifically intended for repairing all types of footwear. Every day, all over the world, thousands of shoemakers put their trust in Vibram products to guarantee the best results for their customers.

VIBRAM PERFORMANCE

Each new Vibram product is designed for a particular use and engineered to meet three objectives: performance, comfort, and durability.

The secret to Vibram performance lies in the combination of an innovative, functional design, and the compounds we use.

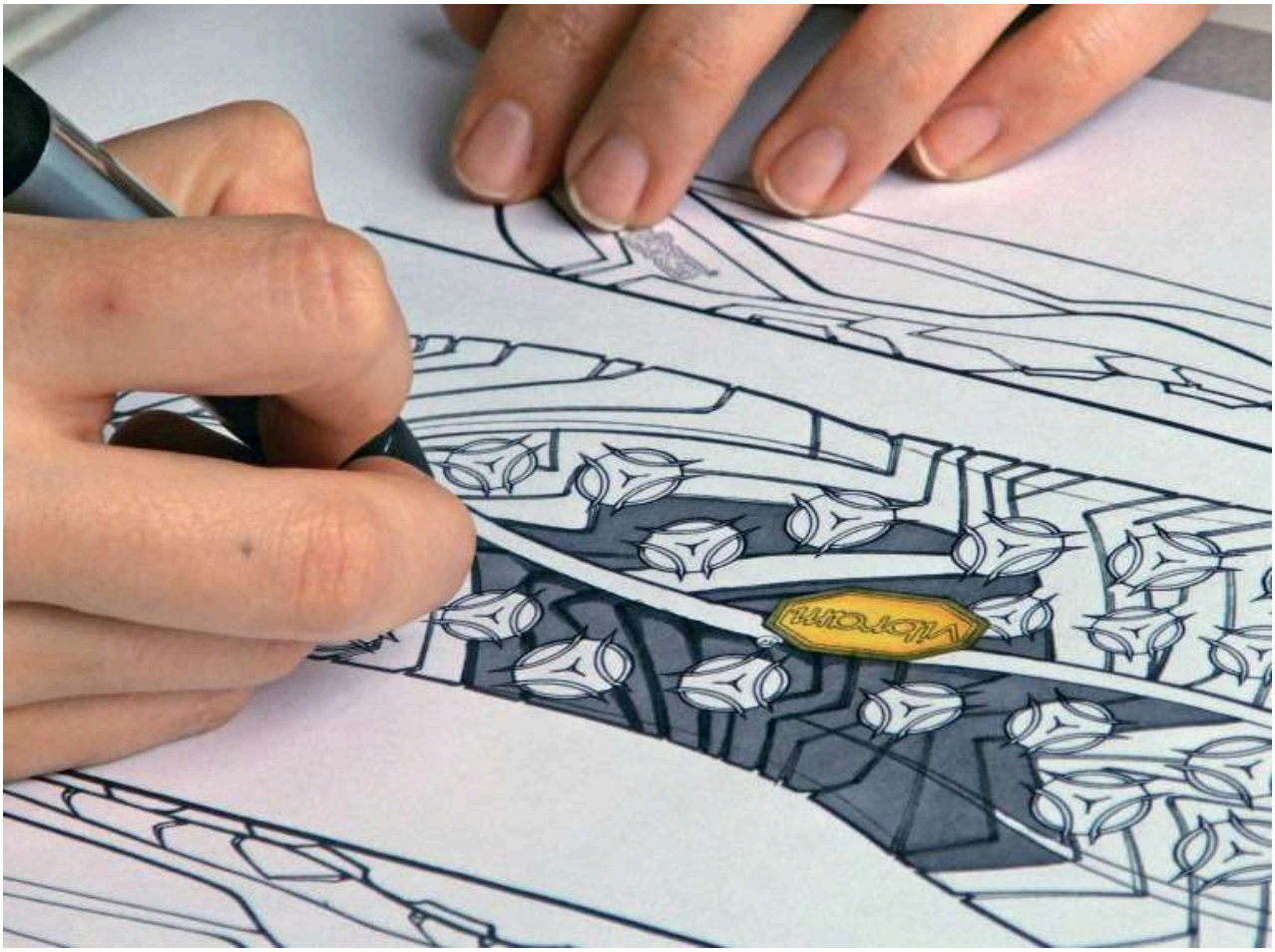


VIBRAM DESIGN

Vibram designers are not only experts in appearance, they are technical experts trained to evaluate the characteristics each sole needs to have for its intended use.

Vibram designers also work in close collaboration with the Vibram Tester Team and the professional athletes, of the Vibram Team. Our designers use the tester team's feedback when designing new product for specific applications.

Designers also collaborate with many biomechanical research institutes in order to identify new lines, volumes and forms, all with the goal of developing functional and comfortable soles while ensuring top performance.



VIBRAM COMPOUNDS

Not one compound is suitable for all physical activities. However, these key characteristics are common to most uses:

•**Resistance** to wear, which is defined as abrasion resistance.

•**Lightness**, which is defined as density.

•**Softness**, which is defined as hardness. Vibram compounds offer a wide range of hardness levels. All levels have excellent wear resistance.

•**Elasticity**, which is measured by the percentage of elongation at break. Some Vibram compounds can stretch as much as six times their original length.

•**Tenacity**, which is measured by stress at break.

Foam Compound

	DENSITY	HARDNESS	ABRASION	TEAR RESISTANCE B METHOD	COMPRESSION SET	HYDRO-CARBONS RESISTANCE	ELECTRIC RESISTANCE	ANTI MICROBIC JIS Z 2801:2000	ANTI FUNGAL
	(g/cm³)	(Sh/A)	(mm³)	(Kg/cm)	(%)	(%)	(Ohm)	-	-
AIRSOFT	0,64 ± 0,05	48 ± 4	<200	>30	<30				
CALFLEX 60	0,23 ± 0,03	61 ± 4	<190	>10	<60				
DIFLEX	0,16 ± 0,03	36 ± 3			<40				
GUMLITE	0,55 ± 0,05	47 ± 3	<180	>10	<25				
MORFLEX	0,30 ± 0,04	40 ± 5	<200	>15	<25				
NEWFLEX	0,50 ± 0,05	51 ± 4	<150	>20	<25				
SUPERNEWFLEX	0,30 ± 0,05	30 ± 4	<200	>15	<25				
VIBRAMFLEX	0,37 ± 0,04	63 ± 5	<160	>20	<35				
VI-LITE	0,45*	40*	<180						

Compact Compound

	DENSITY	HARDNESS	ABRASION	LOAD AT BREAK	ELONGATION AT BREAK	TEAR RESISTANCE A METHOD	HYDRO-CARBONS RESISTANCE	ELECTRIC RESISTANCE	RESISTANCE TO HEAT BY CONTACT
	(g/cm³)	(Sh/A)	(mm³)	(Mpa)	(%)	(Kg/cm)	(%)	(Ohm)	(/)
ANTISTATICA	1,26 ± 0,03	71 ± 3	<150	>15	>500	>13	<8	10E5 - 10E9	Resistente
ARCTIC GRIP	1,17 ± 0,03	59 ± 3	<150	>3	>200				
BUT 5	1,06 ± 0,03	54 ± 3	< 90	> 12	> 600	> 15			
DUPLA	1,20 ± 0,03	93 ± 3							
DURASTEP	1,20 ± 0,03	78 ± 3	< 120	> 15	> 400	> 17			
EURO SS	1,13 ± 0,03	71 ± 3	< 100	> 12	> 400	> 13			
GRIP	1,20 ± 0,03	75 ± 3	<250	>10	>650	>25			
ICETREK	1,06 ± 0,03	53 ± 3	<90	>12	>600	>15			
MEGAGRIP	1,15 ± 0,03	68 ± 3	<130	>11	>500	>25			
MONT	1,15 ± 0,03	78 ± 3	<110	>15	>550	>17			
MS	1,12 ± 0,03	77 ± 3	<130	>14	>600	>18			
SB	1,11 ± 0,03	60 ± 4	<150	>12	>700	>15			
SNOW	1,15 ± 0,05	69 ± 3	<150	>12	>650	>12			
SO	1,18 ± 0,03	92 ± 3	<180	>14	>450	>23			
SP	1,14 ± 0,03	67 ± 3	<140	>13	>550	>15			
SUPER TREK	1,15 ± 0,03	70 ± 3	<130	>12	>600	>20			
TOP 85	1,15 ± 0,03	85 ± 3	<100	>16	>450	>12			

Compact Compound

	DENSITY	HARDNESS	ABRASION	LOAD AT BREAK	ELONGATION AT BREAK	TEAR RESISTANCE A METHOD	HYDRO-CARBONS RESISTANCE	ELECTRIC RESISTANCE	RESISTANCE TO HEAT BY CONTACT
	(g/cm³)	(Sh/A)	(mm³)	(Mpa)	(%)	(Kg/cm)	(%)	(Ohm)	(/)
TRONT	1,15 ± 0,03	71 ± 3	<110	>15	>550	>15			
TPU 1	1,20 ± 0,03	82 ± 3	<50						
TPU 2	1,20 ± 0,03	97 ± 4	<50						
TC1	1,11 ± 0,03	60 ± 3	<100	>14	>550				
XS CITY	1,13 ± 0,03	60 ± 3	<135	>14	>600	>11	<12		
XS EDGE	1,20 ± 0,03	78 ± 3	<250	>8	>550	>20			
XS GRIP	1,20 ± 0,03	70 ± 3	<230	>10	>650	>25			
XS GRIP 2	1,20 ± 0,03	74 ± 3	<250	>8	>600	>20			
XS TREK EVO	1,17 ± 0,03	70 ± 3	< 100	> 15	> 500	> 15			
XS RIDE	1,18± 0,03	70 ± 3	< 250	> 9	> 400	> 15			
FL ASH	1,188± 0,03	70 ± 3	< 250	> 9	> 400	> 15			
XS ECO	1,20 ± 0,03	75 ± 3	< 300	> 6	> 450	> 18			
TB	1,18 ± 0,03	61 ± 3	< 220	> 7	> 500	> 5			

TESTED WHERE IT MATTERS

Before Vibram products reach the market, they are all tested using strict quality controls. We carry out these tests in our SATRA-certified laboratories by certified technicians or directly in the field by the Vibram Tester Team.
Every Vibram sole has to pass three levels of testing to guarantee that the product quality meets the end consumer's requirements.

Lab Tests





- Conducted in a controlled environment
- Physical-mechanical characteristics tested by MACHINES
- Test samples: on soles or sheets.
- Slip resistance, abrasion, elasticity, hardness, density, etc

Laboratory tests are necessary to determine the physical-mechanical characteristics of a compound (resistance to slip, abrasion, elasticity, hardness, density, etc.). These tests can be carried out both on soles and sheet samples.



INSTRON E3000
Designed for dynamic and static testing on a wide range of materials and components in different temperature conditions.

TGA: Termogravimetric Analysis
Thermogravimetry is a technique by which the weight variations of the sample are measured as a function of the temperature in a controlled atmosphere. It is mainly used for the determination of the composition of an unknown substance and is applied in the fields of rubber and plastic analysis.

In Vitro Tests









- Indoor Testing on shoes with flat sole design
- Carry out on shoes worn by human beings based on specific scientific protocols ("in-vivo")
- Test samples: on flat design soles to verify the compound performance
- Trustable compounds comparisons

Field Tests









- Outdoor Testing under the most extreme but real situations
- Blind tests run by the VIBRAM TESTER TEAM
- Test samples on shoes: soles, designs and compounds
- Product is READY TO MARKET



CERTIFIED SAFETY AND QUALITY

ISO

Vibram has been certified ISO 9001 (quality) – ISO 14001 (environment) – ISO 45001 (health & safety) - ISO 50001 (energy).









VIBRAM RSP

Vibram has introduced a Restricted Substances Policy for the use of prohibited substances according to the international rules which regulate the type and the concentration of potentially dangerous substances. The Vibram RSP is also in line with the list of restricted substances of the Apparel & Footwear International RSL Management Group (AFIRM) and with the restricted substances list of the American Apparel & Footwear Association (AAFA).

Vibram ensures that its products are manufactured in accordance with the technical and commercial specifications required by national regulations and/or laws, in compliance with legislation on health and the environment, the protection of industry workers and consumers and, in particular, with the restrictions concerning the use or placing on the market of dangerous substances as required by:

a)REACH: Vibram supplies products that "do not release substances during their normal and reasonably foreseeable use" and that do not contain dangerous substances (SVHC) in amounts greater than 0.1%.

b)Directive 94/62/EC – PACKAGING

c)**CPSIA**, issued by the U.S. Consumer Product Safety Commission

d)**California Proposition 65**

e)the correct application of rules and technical and scientific principles that aim to ensure the integrity of consumer and product health and safety and, more generally, environmental well-being and public welfare.

SATRA

SATRA, the leading worldwide research center for footwear technology, research and development, provides its support and expertise in all stages of product development, from initial research to the evaluation of materials and components, up to and including testing and certification, guaranteeing the highest levels of quality.

Vibram boasts close daily collaboration with Satra, and the laboratories of the Vibram Technological Center in China have Satra certification.

Albizzate Facility
Italy

North Brookfield Facility
USA

Vibram Technological Centre
China

Other certifying bodies and laboratories which Vibram collaborates with:

ABICH BUREAU
CERTIQUALITY
INTERTEK
VERITAS CERISIE
CIMAC
RICOTEST
FORESTALI
TUV

GLUEING THEORY AND TECHNIQUES

As a result of a gradual moving away from sewing and nailing, due to the type of shoe that customers nowadays bring to your laboratories and consequently to the type of sole to use, the knowledge of glueing techniques is FUNDAMENTAL for a Master Cobbler, in order to provide the best service to your customers, ensureing that the best soles in the world can provide optimal performances in total safety.

To obtain this achievement, Vibram Sole Factor Mobile Lab technicians, in cooperation with technicians from some of the most important producers of glueing procedures, have prepared a list of required processes and guidelines, regardless the brand of the glue, which establish a real working method, tried and tested over the latest years.

Steps of processing

- Recognition of the materials which compose the shoe and the sole.
- Preparation of the surfaces to be glued on the shoe.
- Preparation of the surfaces to be glued on the (VIBRAM) sole chosen for resoling/customising.
- Application of chemical primers to both the shoe and the sole.
- Application of glue to both surfaces.
- Reactivation of glues on the surfaces to be glued with a hot air gun or infra-red oven.
- Assembly of the sole and shoe with the use of a cushioned sole press.
- Allowing the adhesives the necessary time to create a permanent bond between the shoe and the sole.
- Trimming, finishing and cleaning of the shoe for reconsignment.

More deeply, we need to take note that the work of the Cobbler begins with an analysis of the shoe to be re-soled and which kind of material is made of, which will be handled throughout the stages of the processing. Each material can be found in both compact and expanded form.
Here is a list of the most common used materials:

- EVA (commonly known as Microporous) is typically used by many brands as a shock absorber in the intersole for running shoes
- PVC is generally used for the production of soles for acid-resistant work shoes which, over the time, has become a fashion icon
- NYLON is generally used to create inserts of varying levels of elasticity, used above all in sportswear.

- **POLYURETHANES** are generally used for the production of intersoles/heels of sports shoes or for the production of mid/low-range shoes. If exposed to particular weather conditions, the phenomenon of hydrolysis can occur, which causes the crumbling of the soles.

- **Various THERMOPLASTIC** materials such as polyethylene, polypropylene etc. are used for the production of inserts and parts of high-range sports shoes.

- **RUBBER** typically used for the production of soles and crepe sheets.

- **PARA,** a derivative of solidified rubber latex, it is used for the production of some soles.

- **LEATHER**

- **HIDES**

After identifying the types of materials that can be typically re-soled, let's examine the main compounds which have recently been developed and that at Vibram, we love defining as TECHNOLOGIES.

MEGAGRIP
A compact rubber which guarantees maximum grip in OUTDOORS sports activities, above all in the wet conditions.

ARCTIC GRIP AGAT
A soft rubber which guarantees durability, associated with special inserts in loaded rubber which guarantee the best possible grip on wet ice.

XSCITY
A medium-soft rubber that, in addition to durability, guarantees maximum grip on urban surfaces, especially on wet and greasy ones. XS City also resists heat caused by contact with surfaces.

L**ITE BASE**
A combination of a synthetic support and MEGAGRIP rubber allow for soles which are 30% lighter without renouncing in terms of duration or grip on wet surfaces.

Below you will find the methods used by Vibram Sole Factor Mobile Lab technicians on 4 recently-developed technologies.
Before moving forward, we would like to emphasise that:

- Primer refers to any substance used to prepare the surface to be glued.

- Activators or cross-linking agents are substances which increase the reaction speed of the glueing process, if added in a precise percentage, generally recommended by the manufacturer.

- Carding and/or scraping the surfaces to be glued, as well as removing any impurities, increases the surface on which the glue will act, thus improving the final result. This operation is always carried out with appropriate equipment, according to the type of surface to be treated.

Taking these assumptions in mind, here few simple instructions for obtaining the best results with 4 of our new technologies.

MEGAGRIP

- treat the surface of the sole with a primer for EVA/SBR-based expanded materials, adding 5% cross-linker for solvent adhesives after 25 minutes;

- apply a single-component polyurethane adhesive, again with the addition of 5% cross-linker for solvent adhesives.

After 20 minutes reactivate the surface with heat (hot air gun or IR oven) and press

ARCTIC GRIP

- treat the surface of the sole with a primer for EVA/SBR-based expanded materials, adding 5% cross-linker for solvent adhesives after 25 minutes;

- apply a single-component polyurethane adhesive, again with the addition of 5% cross-linker for solvent adhesives.

After 20 minutes, reactivate the surface with heat (hot air gun or IR oven) and press.

XS CITY

- Treat the surface of the sole with a halogenating agent for vulcanised rubber after 45 minutes;
- apply a single-component polyurethane adhesive, adding 5% polyisocyanate cross-linker for solvent adhesives.

After 20 minutes reactivate the surface with heat (hot air gun or IR oven) and press.

LITE BASE

- For information regarding soles in Vibram LITE BASE, please consult the dedicated guide "HOW TO LITE BASE" which is available on request from your dealer or directly from Vibram S.p.A. via the following e-mail address: Vibram@Vibram.com.

Please remember that:

When using a halogenating agent for vulcanised rubber and TR, a polyurethane glue must always be used. On the contrary, when a polychloroprene primer for EVA/SBR-based expanded materials is used, polychloroprenebased adhesives can also be employed.

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SHOP THE RANGE

LEFFLER.COM.AU/VIBRAM/

SYMBOLS



CUPSOLE



BUFFED
PRODUCT



DOUBLE
LAYER



TRIPLE
LAYER

TRANSFER TO APPLY










vibram




Vibram®


vibram

Pizzeria doc 2
Castronno
SS341
Hostaria del
A8
Castronno
Tigros di Castronno
DettagliChiari
Car Detailing
SS341
Palazzina
Autostrada dei Laghi
Ostali Di Ghiringhelli
G. & CSNC
Vibram S.p.A
SS341
A8
AFC MECCANICA SRL
Via Cristoforo Colombo
Aprile
Via G. Garibaldi
Via Trieste
Via Piave
Paintball Varese
Lamberti
VORTICE DI





LITEBASE - 1

LIGHTNESS
WITHOUT COMPROMISE

Vibram LITEBASE Tech - drastically reducing thickness and weight far rubber outsoles, and fully maintaining the grip and traction expected from Vibram.

This new technology drastically reduces base thickness up to 50% tram an identical sole design, (tram 1.7 mm to 0.5/0.9 mm depending on the type of sole) and allows the overall weight to be reduced up to 30%.

Vibram LITEBASE Tech offers the ultimate lightweight solution far high performance footwear; sacrificing nothing in performance, grip and traction.



UP TO **50%** SLIMMER

UP TO **30%** LIGHTER

PERFORMANCE **100%** UNCHANGED

Trail Running | Approach | Mountain Bike | Mountaineering | Hiking | Winter Urban Hiking

Art. 1409

best for
TRAIL RUNNING

ZEGATRACK




BLACK (AA)

TURQUOISE (53)

BRIGHT RED (17)

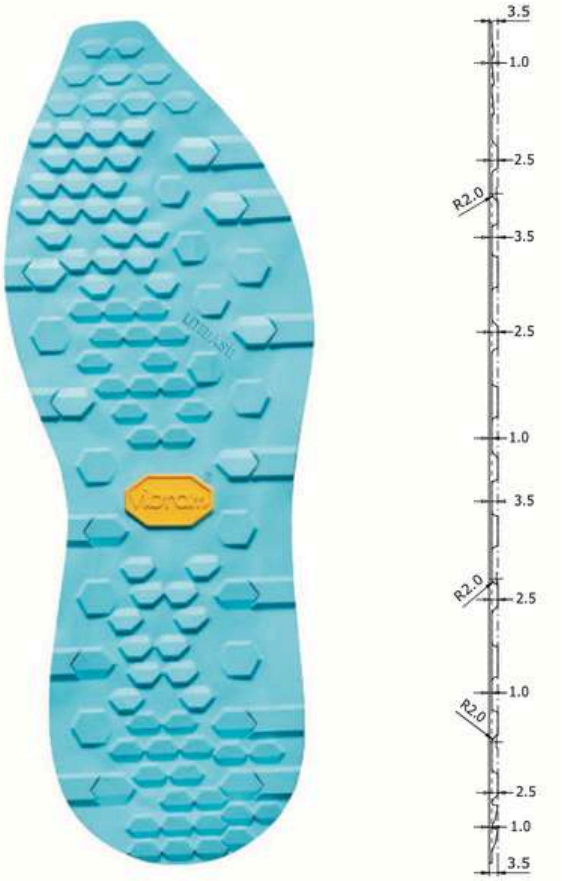
COMPOUND	Megagrip (BD)				
SIZES	38	41	44	47	51
LENGTH (mm)	295	315	335	355	395

BRIGHT RED IN SIZE 41 & 44 ONLY

Art. LB061

best for
ROAD RUNNING

SPEEDSTAR




BLACK (AA)


TURQUOISE (53)

COMPOUND	Megagrip (BD)			
SIZES	38	41	44	47
LENGTH (mm)	295	315	335	355

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SHOE
SHINE



MEGAGRIP - 2

GROUNDBREAKING GRIP

UNPARALLELED PERFORMANCE ON ALL TERRAIN IN WET AND DRY CONDITIONS.

ALL-TERRAIN. ALL CONDITIONS. THIS IS MEGAGRIP.

Vibram MEGAGRIP offers excellent grip properties on both dry and wet terrains while maintaining a higher level of durability. Developed for the user who frequently encounters slippery surfaces, Vibram MEGAGRIP is suitable for trekking and multisport as well as all season hiking and travel. MEGAGRIP offers an incomparable combination of grip and durability which helps define Vibram MEGAGRIP as the ideal high performance rubber compound for extremely demanding activities such as backpacking, canyoneering, endure - mountain biking and skate boarding.
Available in soft (65/70 Shore A) and firm (75/80 Shore A) hardness formulas, Vibram MEGAGRIP is moldable in a variety of outsole shapes and patterns designed to meet a large range of end user's needs.

- Unparalleled grip on wet and dry surfaces
- Rugged longevity
- Optimal ground adaptability



Art. 1403

best for APPROACH

RESOLING APPROACH





BLACK (AA)

COMPOUND	Megagrip (BD)			
SIZES	378	412	445	478
	6	8	10	12
LENGTH (mm)	264	290	323	360

Art. 1210

best for APPROACH

FRICTION





BLACK (AA)

COMPOUND	Megagrip (BD)				
SIZES	070	080	090	100	110
	390	412	434	445	456
LENGTH (mm)	283	292	300	309	317

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MEGAGRIP

Art. 1474
ZEGAMA

best for
TRAIL RUNNING
SPORT HIKING




BLACK (AA)


BRIGHT RED (17)

COMPOUND	Megagrip (BD)				
SIZES	379	401	424	458	491
LENGTH (mm)	283	303	323	343	363

BRIGHT RED IN SIZE 401 & 424 ONLY

Art. 7132
MEGALUG

best for
APPROACH
SPORT HIKING




BLACK (AA)


DARK BROWN (18)

COMPOUND	Megagrip (BD)
THICKNESS (mm)	5
SHEET SIZE (cm)	90x60

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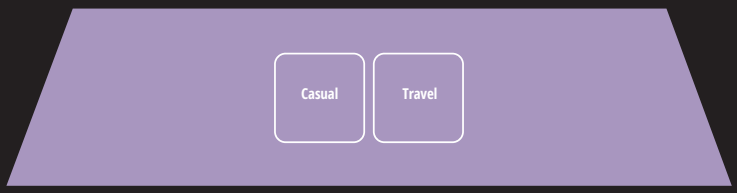


XS CITY - 3

MAXIMUM ANTISLIP ON URBAN WET SURFACES.

The Vibram XS City Compound has been formulated to provide the best grip on wet typical urban surfaces.
This high level of grip on wet allows a safe walk even on smooth marble and metallic floors It provides good cushioning level for comfort during urban walk.

- Distinguished grip on city environments
- Safe walk on wet
- Optimal compromise between durability and grip



Art. 2350

best for **CASUAL TRAVEL**

WHEN IN ROME HALF SOLE



BLACK (AA) DARK BROWN (18) FLINT (49)

COMPOUND	XS City (JS)	
SIZES	2	4
LENGTH (mm)	160	170

Art. 1442

best for **CASUAL TRAVEL**

FRIEDRICH





BLACK (AA) DARK BROWN (18) CREAM (55) NUT (69) FLINT (49) BRIGHT RED (17)

COMPOUND	XS City (JS)	
SIZES	424	502
LENGTH (mm)	307	370

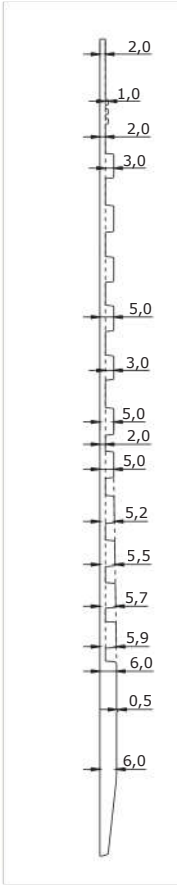
SIZE 424 AVAILABLE IN BLACK ONLY

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Art. 2074
NEW YORK

best for
CASUAL
TRAVEL







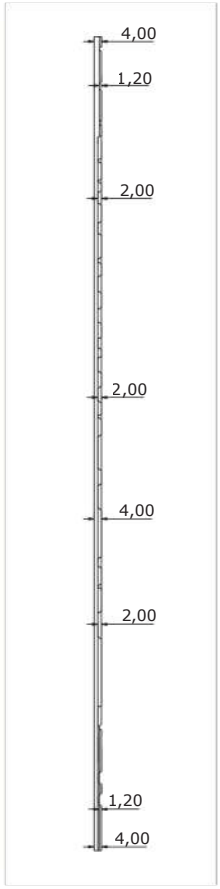
BLACK (AA)

COMPOUND	XS City (JS)			
SIZES	6	8	10	12
LENGTH (mm)	301	318	335	351

Art. 1434
EMMA

best for
CASUAL
TRAVEL







BLACK (AA)



WHITE (AC)



RED (DW)



FLINT (49)

COMPOUND	XS City (JS)	
SIZES	424	502
LENGTH (mm)	307	370

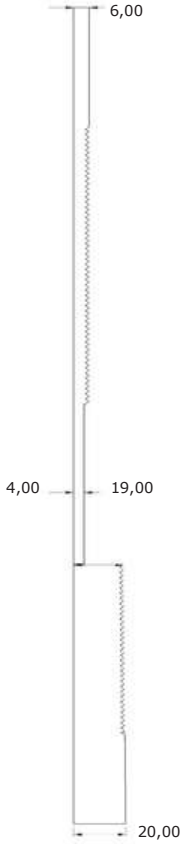
FLINT ONLY AVAILABLE IN SIZE 424

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Art. 2094
LIENZ

best for
CASUAL
TRAVEL





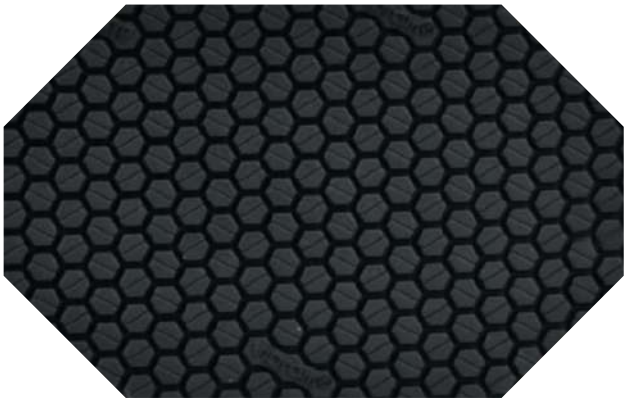


BLACK (AA)

COMPOUND	XS City (JS)		
SIZES	078	091	112
	412	434	456
LENGTH (mm)	300	314	334

Art. 7120
SAFE WALKING

best for
CASUAL
TRAVEL





BLACK (AA)

COMPOUND	XS City (JS)	
THICKNESS (mm)	4	6
SHEET SIZE (cm)	90x60	

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SEIBERLING



HALF SOLE S COUPLED WITH HEELS - 4

HALF SOLED COUPLED WITH HEELS

Art. 2333
MORTARA

best for
CASUAL
TRAVEL




BLACK (AA)

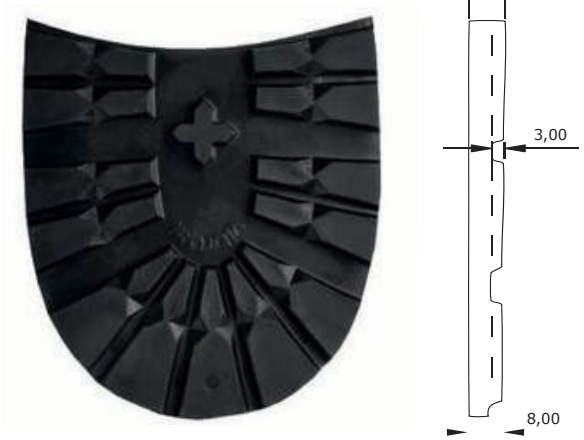
BEIGE (AB)

TOBACCO (AN)

COMPOUND	MS (BH)	
SIZES	434	470
LENGTH (mm)	165	189

Art. 1205
ROCCIA HEEL

best for
CASUAL
TRAVEL




BLACK (AA)


BEIGE (AB)


TOBACCO (AN)

COMPOUND	Tront (CB) ① + SP (BT) ② + MS (BH) ③				
SIZES	390	412	434	457	480
LENGTH (mm)	83	86	89	92	96

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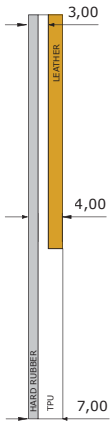
HALF SOLED COUPLED WITH HEELS

Art. 521T

DIEGO HEEL

best for
CASUAL
TRAVEL







BLACK (AA)

COMPOUND	TPU (IC) + DUPLA (AQ)
SIZES	4
	470
LENGTH (mm)	106

Art. 5324

MIRROR TACCO HEEL

best for
CASUAL
TRAVEL







BLACK (AA)

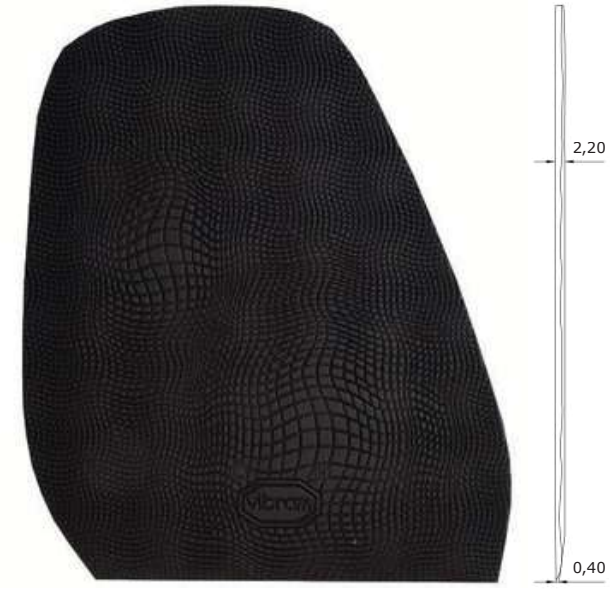
COMPOUND	TOP85 (CA)
SIZES	437

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HALF SOLED COUPLED WITH HEELS

Art. 2340
EXPLOSION

best for CASUAL TRAVEL





COMPOUND	SO (BS)	
SIZES	1	3
	390	436
LENGTH (mm)	131	179

Art. 5340
EXPLOSION HEEL

best for CASUAL TRAVEL





COMPOUND	TOP 85 (CA)	
SIZES	2	4
	434	470
LENGTH (mm)	95	108

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HALF SOLED COUPLED WITH HEELS

Art. 2342
ARIEL

best for CASUAL TRAVEL



BLACK (AA) CAPPUCCINO (75) DARK TOBACCO (AO)

COMPOUND	SO (BS)	
SIZES	1	3
	390/412	436/470
LENGTH (mm)	162	185

Art. 5342
ARIEL HEEL

best for CASUAL TRAVEL



BLACK (AA) CAPPUCCINO (75) TOBACCO (AN) WHITE (AC)

COMPOUND	Top 85 (CA)	
SIZES	1	3
	434	470
LENGTH (mm)	93	106

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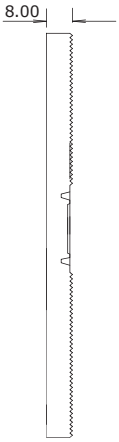
HALF SOLED COUPLED WITH HEELS

Art. 5363

BOSTON 2

best for
CASUAL
TRAVEL







NEUTRAL (05)

COMPOUND	SO (BS)	
SIZES	M02	M04
	412	470
LENGTH (mm)	93	106

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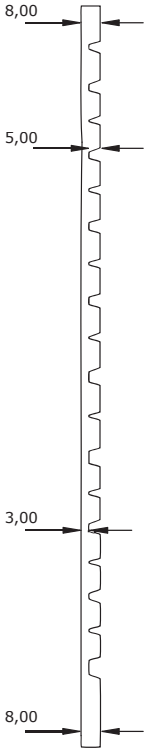
WORK SOLES - 5

Art. 1220

best for
MILITARY

JANKUAT







BLACK (AA)

COMPOUND	Mont (BF) ① + SP (BT) ②					
SIZES	378	390	412	434	456	478
LENGTH (mm)	277	290	303	316	330	348

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MOUNTAIN AND SPORT SOLES - 6

MOUNTAIN AND SPORT SOLES

Art. 1218B

CUPSOLE

best for
TREKKING
MOUNTAINEERING

SNIPER BASSA



BLACK/GREY (DA)

COMPOUND	Euro + PU (AV)													
SIZES	36	37	38	39	40	41	42	43	44	45	46	47	48	49.5
INTERNAL LENGTH (mm)	248	254	261	267	274	281	287	294	300	307	313	320	326	336
SOLE WIDTH A (mm)	88	90	91	93	94	96	97	99	100	102	103	105	106	109
HEEL WIDTH B (mm)	58	60	62	64	66	68	70	72	74	76	78	80	82	85

Art. 1136

best for
CASUAL
TREKKING

ROCCIA BLOCK



BLACK (AA)

COMPOUND	Mont (BF) ① + SP (BT) ②				
SIZES	378	390	412	434	456
LENGTH (mm)	277	291	304	317	331

ALSO AVAILABLE IN OIL RESISTANT

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Art. 1149

MONTAGNA BLOCK 29

best for
CASUAL
TREKKING




BLACK (AA)


TRANSPARENT (AP)

COMPOUND	Mont (BF)							
SIZES	356	378	390	412	434	456	478	490
LENGTH (mm)	266	279	292	306	319	332	346	359

TRANSPARENT AVAILABLE IN SIZES 390, 412, 434, 456 ONLY

Art. 1202

FOURÁ

best for
TREKKING
MILITARY




BLACK (AA)

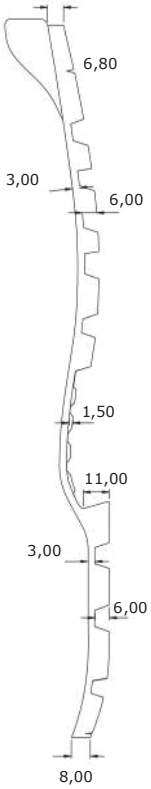
COMPOUND	Tront (CB)							
SIZES	36	37	38	39	40	41	42	43
LENGTH (mm)	251	257	267	271	277	284	291	297
	44	45	46	47	48	49.5		
	304	311	317	324	331	338		

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Art. 1206
TSAVO

best for
TREKKING







BLACK (AA)

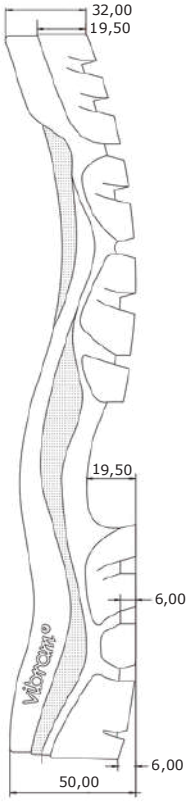
COMPOUND	Tront (CB)							
SIZES	7	8	9	10	11	12	13	14
	390	412	434	445	456	478	490	502
LENGTH (mm)	287	296	304	313	321	330	338	347

Art. 1375
BIFIDA

CUPSOLE

best for
TREKKING
MILITARY







BLACK (AA)

COMPOUND	Tront (CB)												
SIZES	36	37	38	39	40	41	42	43	44	45	46	47.5	48.5
INTERNAL LENGTH (mm)	244	250	257	263	270	277	283	290	297	303	310	320	330
SOLE WIDTH A (mm)	83	84	86	87	89	91	92	94	96	97	99	101	103
HEEL WIDTH B (mm)	61	62	63	64	65	66	67	68	69	70	71	72	73

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MOUNTAIN AND SPORT SOLES

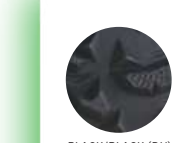
Art. 1450

CUPSOLE

best for **ALPINISM**

CLUSAZ





BLACK/BLACK (DH)

COMPOUND	Mont (BF) + SB (A2)											
SIZES	36	37	38	39	40	41	42	43	44	45	46	47.5
INTERNAL LENGTH (mm)	243	250	256	263	270	276	283	290	296	303	310	320
SOLE WIDTH A (mm)	89	90	92	94	95	97	98	100	102	103	105	107
HEEL WIDTH B (mm)	66	67	68	69	70	71	73	74	75	76	77	79

Art. 1685

best for **CROSS**

MOMBELLO





BLACK (AA)

COMPOUND	Snow (BR) + Mont (BF)		
SIZES	078	091	113
	412	434	478
LENGTH (mm)	310	330	351

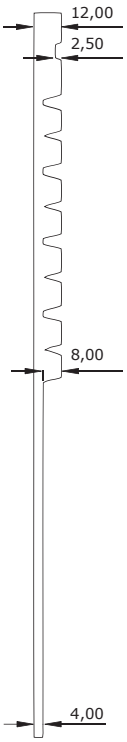
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Art. 1100S

best for
ALPINISM
CASUAL

MONTAGNA







BLACK (AA)

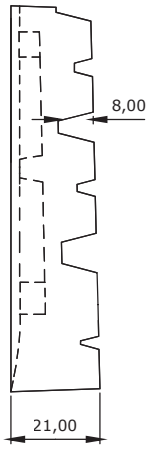
COMPOUND	Mont (BF)					
SIZES	390	412	434	456	478	490
LENGTH (mm)	292	304	318	331	345	353

Art. 1100T

best for
ALPINISM
CASUAL

MONTAGNA







BLACK (AA)

COMPOUND	Mont (BF)			
SIZES	390	412	434	457
LENGTH (mm)	87	92	95	100

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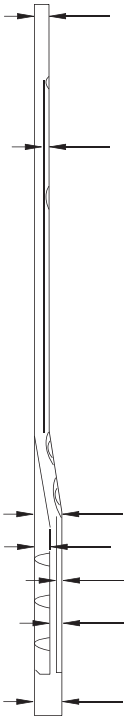
MOUNTAIN AND SPORT SOLES

Art. 2240

best for **SAILING**

NANTES







BLACK (AA)



SAND (60)

COMPOUND	SB (BQ)			
SIZES	390	412	434	457
LENGTH (mm)	272	285	299	318

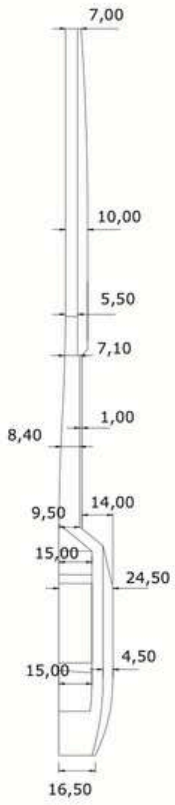
SAND ONLY AVAILABLE IN SIZES 412, 434, 457

Art. 1682

best for **ENDURO**

TREK







BLACK (AA)

COMPOUND	Snow (BR) ① + Mont (BF) ②		
SIZES	078	091	113
	412	434	479
LENGTH (mm)	310	330	351

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Art. 2537
TUSCANY

CUPSOLE

best for
CASUAL TREKKING





BLACK (AA)

COMPOUND	Mont (BF)		
SIZES	413	446	475
LENGTH (mm)	306	325	355

Art. 1404
MERENGUEVO

best for
MOUINTAIN BIKE





BLACK (AA)

COMPOUND	XS Ride (RJ)		
SIZES	7	10	13
	41	44	47
LENGTH (mm)	294	320	343

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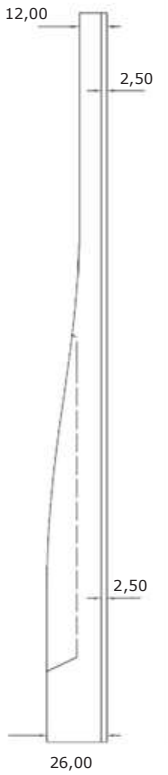


SOLES FOR ORTHOPAEDIC APPLICATIONS - 7

Art. 4377
CRISTY MORFLEX

best for CASUAL ORTHOPAEDICS






BLACK (AA)


BEIGE (76)


WHITE (55)


TOBACCO (AN)

COMPOUND	Morflex (BG)	
SIZES	392	436
LENGTH (mm)	322	350

Art. 2667
FUNKY ORTHO SOLE

best for CASUAL ORTHOPAEDICS






BLACK (AA)


CREAM (55)

COMPOUND	Gumlite (AZ)	
SIZES	457	
LENGTH (mm)	351	

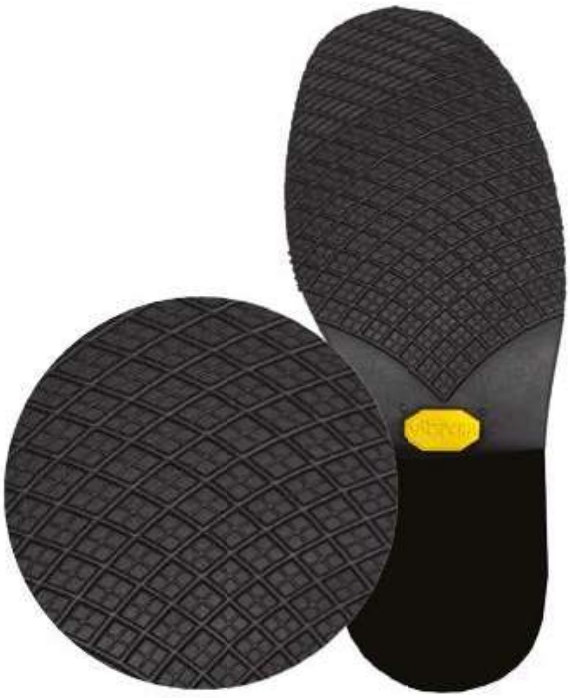
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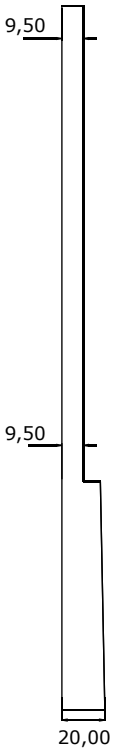
SOLES FOR ORTHOPAEDIC APPLICATIONS

Art. 0516KS

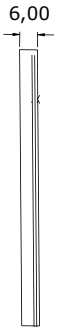
best for CASUAL ORTHOPAEDICS

LONG HAUL SOLE











BLACK (AA)

COMPOUND	Newflex (BJ)		
SIZES	9	12	14
	434	478	505

Art. 516KT

best for CASUAL ORTHOPAEDICS

LONG HAUL HEEL



BLACK (AA)

COMPOUND	SP (BT)		
SIZES	9	12	14
	434	478	505

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SOLES FOR ORTHOPAEDIC APPLICATIONS

Art. 0528K
ROCCIA NEWFLEX

best for CASUAL ORTHOPAEDICS




BLACK (AA) BEIGE (AB) TOBACCO (AN)

COMPOUND	Newflex (BJ)				
SIZES	056	078	105	125	140
	390	412	434	457	505
LENGTH (mm) min/max	318	335	345	375	400

Art. 629K
DIVISION

best for CASUAL ORTHOPAEDICS




BLACK (AA)

COMPOUND	Morflex (BG)	
SIZES	392	458

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Art. 8338

EDERA

best for
CASUAL
ORTHOPAEDICS





BLACK (AA) TOBACCO (AN)

COMPOUND	Morflex (BG)
SIZES	470
THICKNESS (mm)	6

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TOWN AND FREE TIMES SOLES - 8

TOWN AND FREE TIMES SOLES

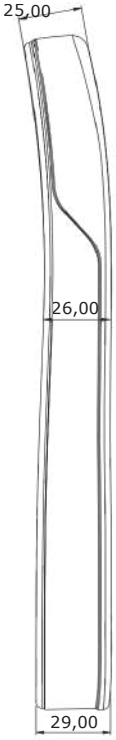
Art. 2148

CUPSOLE

best for
CASUAL
TRAVEL

STRIGHTON







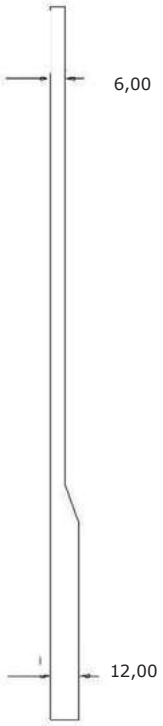
WHITE (AC)

COMPOUND	But 5 (AJ)											
SIZES	36	37	38	39	40	41	42	43	44	45	46	47
INTERNAL LENGTH (mm)	243	253	263	273	283	293	303	313	323	333	343	353
SOLE WIDTH A (mm)	82	85	88	91	94	97	100	103	106	109	112	115
HEEL WIDTH B (mm)	58	60	62	64	66	68	70	72	74	76	78	80

Art. 2303

best for
CASUAL
TRAVEL
SAILING

NEW PORTO CERVO



CLOUD (59) SAND (60) CREAM (55)

COMPOUND	SB (BQ)						
SIZES	5	6	7	8	9	10	11
	365	378	390	412	434	445	456
LENGTH (mm)	285	298	306	315	323	332	340

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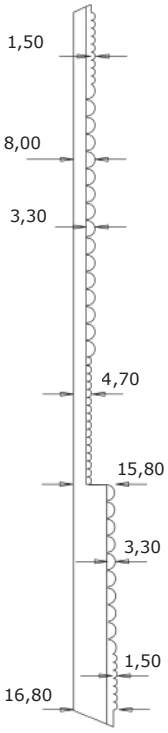
TOWN AND FREE TIMES SOLES

Art. 2600

best for
CASUAL
TRAVEL

LIVERPOOL






BLACK (AA)


TOBACCO (AN)


FLINT (49)

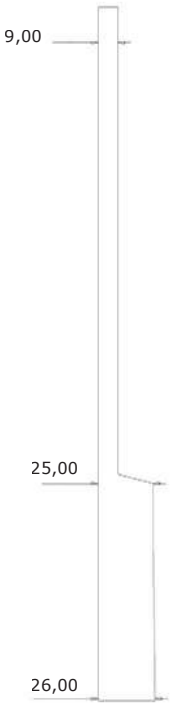
COMPOUND	Gumlite (AZ)		
SIZES	412	434	456
LENGTH (mm) min/max	301-315	316-328	329-344

Art. 2602

best for
CASUAL
TRAVEL

DESERT BOOT






BLACK (AA)


CREAM (55)


BEIGE (AB)

COMPOUND	Gumlite (AZ)		
SIZES	412	434	456
LENGTH (mm) min/max	321-333	334-346	347-360

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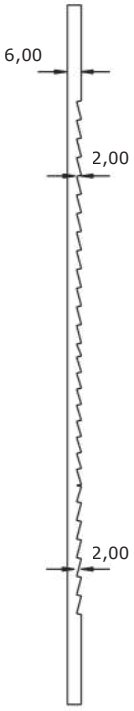
TOWN AND FREE TIMES SOLES

Art. 2644

best for
CASUAL
TRAVEL

DURBAN





BLACK (AA)



TOBACCO (AN)

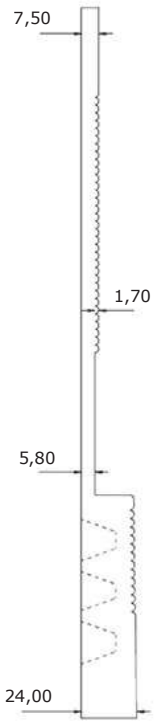
COMPOUND	Gumlite (AZ)					
SIZES	356	378	390	412	434	456
LENGTH (mm) min/max	264-275	276-288	289-300	301-315	316-328	329-344

Art. 2810

best for
CASUAL
TRAVEL

BOLOGNA







BLACK (AA)



TOBACCO (AN)

COMPOUND	Gumlite (AZ)			
SIZES	412	434	456	478
LENGTH (mm) min/max	311-323	324-337	338-353	354-370

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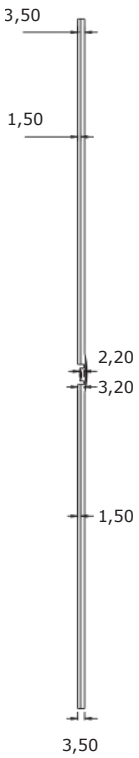
TOWN AND FREE TIMES SOLES

Art. 417K

best for
CASUAL
TRAVEL

FLAT







BLACK (AA)

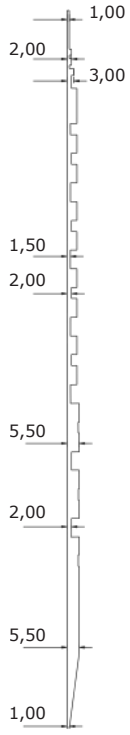
COMPOUND	XS Trek (CS)
SIZES	13
	490
LENGTH (mm) min/max	351

Art. 2002

best for
CASUAL
TRAVEL

CAMBRIDGE







BLACK (AA)

COMPOUND	Tront (CB) + SP (BT)		
SIZES	9	11	13
	434	456	490
LENGTH (mm) min/max	315	331	348

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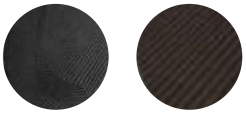
TOWN AND FREE TIMES SOLES

Art. 2606

best for
CASUAL
TRAVEL

HARVARD





COMPOUND	Gumlite (AZ)		
SIZES	412	434	457
LENGTH (mm) min/max	321-333	334-353	354-373

Art. 9104

best for
CASUAL
TRAVEL
ORTHOPAEDICS

LADY RIPPLE





COMPOUND	VI-Lite (IG)	
SIZES	390	412
LENGTH (mm) min/max	279-285	286-292

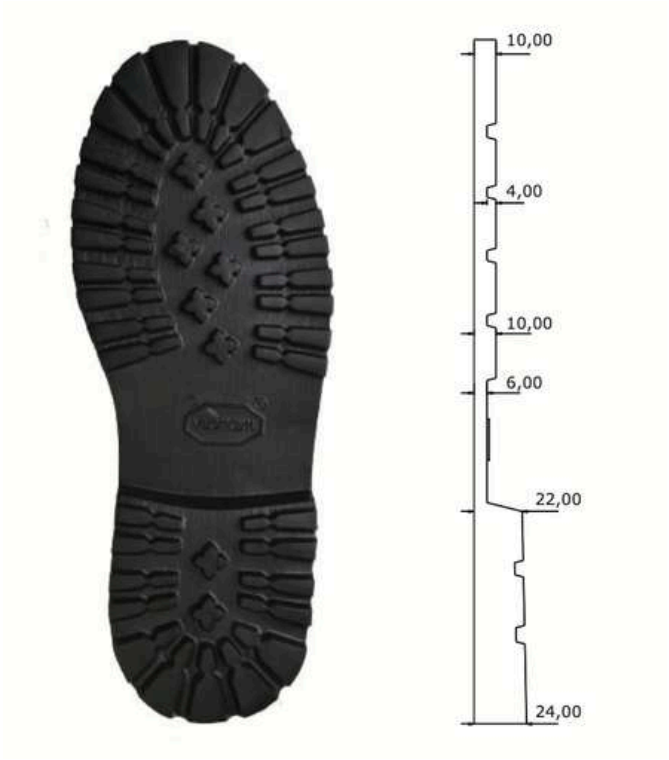
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TOWN AND FREE TIMES SOLES

Art. 4303

best for
CASUAL
TRAVEL

BETULLA TRANCIATA




BLACK (AA)


LEATHER (AF)


TOBACCO (AN)

COMPOUND	Marbles (BG)				
SIZES	358	391	424	457	480
LENGTH (mm) min/max	278	295	315	335	340

LEATHER AVAILABLE IN SIZES 391, 424, 457 ONLY

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RUBBER SHEETS FOR HALF SOLES, SOLES AND HEELS - 9

RUBBER SHEETS FOR HALF SOLES, SOLES AND HEELS

Art. 7163

GEMMA 56X85CM

best for CASUAL TRAVEL



BLACK (AA) DARK TOBACCO (AO)

COMPOUND	SO (BS)
THICKNESS (mm)	4
SHEET SIZE (cm)	56 x 85

Art. 7167

TANK

best for CASUAL TRAVEL



BLACK (AA)

COMPOUND	SP (BT)
THICKNESS (mm)	4.5
SHEET SIZE (cm)	91 x 58

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RUBBER SHEETS FOR HALF SOLES, SOLES AND HEELS

Art. 7179
DUPLA

best for CASUAL TRAVEL



BLACK (AA) | CAPPUCCINO (75) | DARK BROWN (18)

TOBACCO (AN) | WHITE (AC) | FLINT (49)

COMPOUND	Dupla (AQ) + Top 85 (CA)
THICKNESS (mm)	6
SHEET SIZE (cm)	56 x 85

Art. 7170
LISK

best for CASUAL TRAVEL



BLACK (AA)

COMPOUND	SP (BT)
THICKNESS (mm)	4.5
SHEET SIZE (cm)	91 x 58

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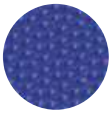
RUBBER SHEETS FOR HALF SOLES, SOLES AND HEELS

Art. 7279
DUPLA 56X42CM

best for CASUAL TRAVEL




BRIGHT RED (17)


DARK BLUE (43)

COMPOUND	Dupla (AQ) + Top 85 (CA)
THICKNESS (mm)	6
SHEET SIZE (cm)	56 x 42

Art. 7180
FEATHER

best for CASUAL TRAVEL


BLACK (AA)


TOBACCO (AN)


TRANSPARENT (AP)

COMPOUND	SP (BT)
THICKNESS (mm)	4.0. 6.0
SHEET SIZE (cm)	91 x 58

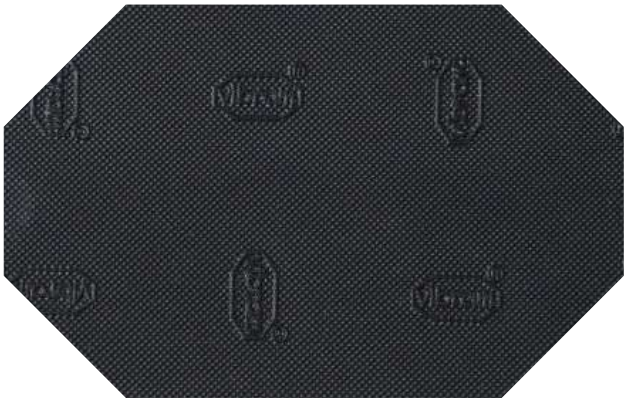
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RUBBER SHEETS FOR HALF SOLES, SOLES AND HEELS

Art. 7373

TEQUILGEMMA TOP

best for
CASUAL
TRAVEL



BLACK (AA) | DARK BROWN (18) | LEATHER (AF) | TOBACCO (AN)

OAK (14) | FLINT (49) | WHITE (AC) | RUBY RED (78)

CAPUCCINO (75) | CORK (26) | CARAMEL (AE) | DARK BLUE (43)

COMPOUND	Top 85 (CA)		
THICKNESS (mm)	1.0	1.5	1.8
SHEET SIZE (cm)	91 x 58		

ALL SIZES AVAILABLE IN SELECTED COLOURS

Art. 7374

FIRMINA

best for
CASUAL
TRAVEL
FASHION



BLACK (AA) | LEATHER (AF)

COMPOUND	Top 85 (CA)	
THICKNESS (mm)	1.0	1.8
SHEET SIZE (cm)	91 x 58	

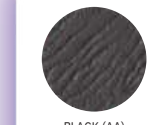
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RUBBER SHEETS FOR HALF SOLES, SOLES AND HEELS

Art. 7963
CALIFORNIA

best for CASUAL TRAVEL




BLACK (AA)


LEATHER (AF)

COMPOUND	Top 85 (CA)	
THICKNESS (mm)	1.5	3.5
SHEET SIZE (cm)	91 x 58	

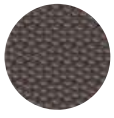
LEATHER IS AVAILABLE IS 3.5MM ONLY

Art. 7479
DUPLA

best for CASUAL TRAVEL




BLACK (AA)


DARK BROWN (18)


OAK (14)


LEATHER (AF)

COMPOUND	MS (BH)
THICKNESS (mm)	1.5
SHEET SIZE (cm)	56 x 85

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SHEETS FOR CLIMBING AND BOULDERING - 10

SHEETS FOR CLIMBING AND BOULDERING

Art. 7130
NEW BOULDER

best for
CLIMBING
CANYONING
APPROACH





BLACK (AA)

COMPOUND	XS Grip 2 (CI)
THICKNESS (mm)	4.5
SHEET SIZE (cm)	93 x 64

Art. 7530
XS EDGE

best for
CLIMBING





BLACK (AA)

COMPOUND	XS Edge (CJ)	
THICKNESS (mm)	4	5
SHEET SIZE (cm)	93 x 64	

TRANSFER XS EDGE REPAIR IS AVAILABLE

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SHEETS FOR CLIMBING AND BOULDERING

Art. 7507

best for **CLIMBING**

XS GRIP





BLACK (AA)

COMPOUND	XS Grip (CH)	
THICKNESS (mm)	4	5
SHEET SIZE (cm)	93 x 64	

TRANSFER EX GRIP REPAIR IS AVAILABLE

Art. 7510

best for **CLIMBING**

GRIP





BLACK (AA)

COMPOUND	XS Grip (CH)	
THICKNESS (mm)	1.8	2.2
SHEET SIZE (cm)	93 x 64	

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SHEETS FOR CLIMBING AND BOULDERING

Art. 7630
BOULDER

best for **APPROACH**



BLACK (AA)

COMPOUND	Super Trek (BU)
THICKNESS (mm)	4
SHEET SIZE (cm)	112 x 85

Art. 7520
XS GRIP 2

best for **CLIMBING**





BLACK (AA)

COMPOUND	XS Grip 2 (CI)
THICKNESS (mm)	4
SHEET SIZE (cm)	93 x 64

TRANSFER XS GRIP2 REPAIR IS AVAILABLE

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SHEETS FOR CLIMBING AND BOULDERING

Art. 7535

XS ECO

best for
CLIMBING



BLACK (AA)

COMPOUND	XS ECO (QZ)
THICKNESS (mm)	3.5
SHEET SIZE (mm)	93 x 64

TRANSFER EX ECO REPAIR IS AVAILABLE

Art. 7606

BORDOLISCIO

best for
CLIMBING
TREKKING
ALPINISM



BLACK (AA)

COMPOUND	TB (BW)	
THICKNESS (mm)	1.5	2
SHEET SIZE (cm)	112 x 85	

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FOAM SHEETS FOR REPAIRS - 11

FOAM SHEETS FOR REPAIRS

Art. 8327

best for **CASUAL TRAVELLING**

WOOD STOCK





COMPOUND	Morflex (BG)	
THICKNESS (mm)	8	10
SHEET SIZE (cm)	122 x 83	

Art. 8350

best for **CLIMBING**

CLIVIA





COMPOUND	Morflex (BG)	
THICKNESS (mm)	6	8
SHEET SIZE (cm)	122 x 66	

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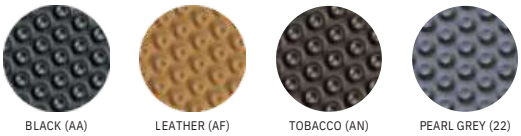
FOAM SHEETS FOR REPAIRS

Art. 8529

AIRCALLA

best for
CASUAL
TRAVELL
ORTHOPAEDICS



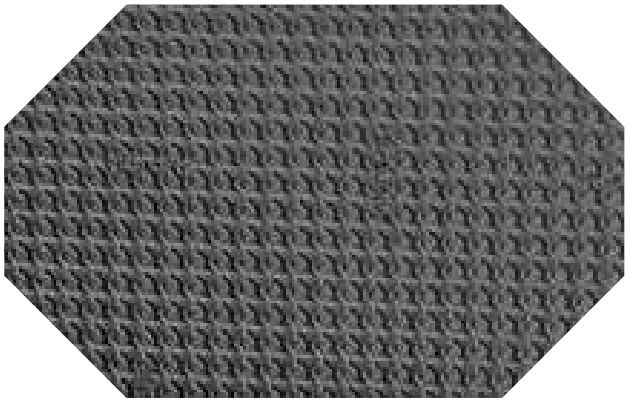


COMPOUND	Morflex (BG)
THICKNESS (mm)	6
SHEET SIZE (cm)	105 x 57

Art. 8569

AIRSOFT

best for
CLIMBING





COMPOUND	Airsoft (AB)
THICKNESS (mm)	6
SHEET SIZE (cm)	105 x 57

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FOAM SHEETS FOR ORTHOPAEDIC CONSTRUCTIONS - 12

FOAM SHEETS FOR ORTHOPAEDIC CONSTRUCTIONS

Art. 8584
TILE AIRSOFT

best for
CASUAL
TRAVEL
ORTHOPAEDICS



BLACK (AA) TOBACCO (AN) ÈCRU (50) CACAO (28)

COMPOUND	Airsoft (AB)
THICKNESS (mm)	5
SHEET SIZE (cm)	105 x 57

Art. 8860
NEWFLEX

best for
CASUAL
TRAVEL
ORTHOPAEDICS



BLACK (AA) TOBACCO (AN) BEIGE (AB) WHITE (AC)

COMPOUND	Newflex (BJ)		
THICKNESS (mm)	4	6	8
SHEET SIZE (cm)	89 x 64		

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FOAM SHEETS FOR ORTHOPAEDIC CONSTRUCTIONS

Art. 8868
SUPER NEWFLEX

best for
CASUAL
TRAVEL
ORTHOPAEDICS





COMPOUND	Super Newflex (BV)		
THICKNESS (mm)	4	6	8
SHEET SIZE (cm)	110 x 68		

CAPPUCCINO, DARK BROWN AVAILABLE IN SIZE 6MM
BLACK AVAILABLE IN 6MM & 8MM

Art. 8880
FEATHER NEWFLEX

best for
CASUAL
TRAVEL
ORTHOPAEDICS





COMPOUND	Airsoft (AB)
THICKNESS (mm)	6
SHEET SIZE (cm)	105 x 67

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